

VICTREX® WG™ 101

➤ Product Description:

High performance thermoplastic material, PolyArylEtherKetone (PAEK), reinforced with wear additives, semi crystalline, granules for injection moulding, easy flow, FDA food contact compliant, colour black.

WG101 does not contain polytetrafluoroethylene (PTFE) or other halogenated additives.

➤ Typical Application Areas:

Tribological applications with thin cross sections or long flow lengths, with higher strength and stiffness. Excellent wear resistance, very low coefficient of friction and low coefficient of thermal expansion. Chemically resistant to aggressive environments.

➤ Material Properties

	CONDITIONS	TEST METHOD	UNITS	TYPICAL VALUE
Mechanical Data				
Tensile Strength	Break, 23°C	ISO 527	MPa	195
	Break, 125°C			125
	Break, 175°C			85
	Break, 225°C			65
	Break, 275°C			55
Tensile Elongation	Break, 23°C	ISO 527	%	1.8
Tensile Modulus	23°C	ISO 527	GPa	19.5
Flexural Strength	23°C	ISO 178	MPa	290
	125°C			220
	175°C			140
	275°C			70
Flexural Modulus	23°C	ISO 178	GPa	17
Compressive Strength	23°C	ISO 604	MPa	230
	120°C			160
	200°C			65
	250°C			45
Charpy Impact Strength	Notched, 23°C	ISO 179/1eA	kJ m ⁻²	5.0
	Unnotched, 23°C	ISO 179/1U		35
Izod Impact Strength	Notched, 23°C	ISO 180/A	kJ m ⁻²	6.0
	Unnotched, 23°C	ISO 180/U		35
Thermal Data				
Melting Point		ISO 11357	°C	343
Glass Transition (Tg)	Onset	ISO 11357	°C	143
	Midpoint			147
Coefficient of Thermal Expansion	Along flow below Tg	ISO 11359	ppm K ⁻¹	9
	Average below Tg			35
	Along flow above Tg			10
	Average above Tg			85
Heat Deflection Temperature	1.8 MPa	ISO 75-f	°C	343
Thermal Conductivity	Along flow, 23°C	ISO 22007-4	W m ⁻¹ K ⁻¹	2.2
	Average, 23°C			1.3

Flow					
Melt Viscosity	400°C	ISO 11443	Pa.s	325	
Miscellaneous					
Density	Crystalline	ISO 1183	g cm ⁻³	1.44	
Shore D hardness	23°C	ISO 868	85		
Water Absorption by immersion	Saturation, 23°C	ISO 62-1	%	0.3	
	Saturation, 100°C				0.6
Electrical Properties					
Volume Resistivity	23°C, 1V	IEC 60093	Ω cm	10 ⁶	
Typical Processing Conditions					
Drying Temperature / Time	150°C / 3h or 120°C / 5h (residual moisture <0.02%)				
Temperature settings	370 / 375 / 380 / 385 / 390°C (Nozzle)				
Hopper Temperature	Not greater than 100°C				
Mould Temperature	180°C - 210°C				
Runner	Die / nozzle >3mm, manifold >3.5mm				
Gate	>2mm or 0.5 x part thickness				
Mould Shrinkage and Spiral Flow					
Spiral Flow	390°C nozzle, 200°C tool	1mm thick section	Victrex	mm	135
Mould Shrinkage	390°C nozzle, 200°C tool	Along flow	ISO 294-4	%	0.0
		Across flow			

Important notes:

- Processing conditions quoted in our datasheets are typical of those used in our processing laboratories
Data for mould shrinkage should be used for material comparison. Actual mould shrinkage values are highly dependent on part geometry, mould configuration, and processing conditions.
Mould shrinkage differs for along flow and across flow directions. "Along flow" direction is taken as the direction the molten material is travelling when it exits the gate and enters the mould.
Mould shrinkage is expressed as a percent change in dimension of a specimen in relation to mould dimensions.
- Data are generated in accordance with prevailing national, international and internal standards, and should be used for material comparison. Actual property values are highly dependent on part geometry, mould configuration and processing conditions. Properties may also differ for along flow and across flow directions

Detailed data available on our website www.victrex.com or upon request

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