



SAFETY DATA SHEET

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH) & 1272/2008 (CLP)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

- 1.1 Product identifier**
Trade name **VICOTE™ Dispersion**
F805; F807BLK; F808; F809 F810BLK; F815
- 1.2 Other means of identification**
CAS No. Not applicable.
EC No. Not applicable.
REACH Registration No. Not applicable.
- 1.3 Recommended use of the substance and restrictions on use**
Identified use(s) The materials are generally used for coatings.
- 1.4 Details of the supplier of the safety data sheet**
- 1.4.1 Manufacturer Details**
Company Identification Victrex Manufacturing Ltd.
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Thornton-Cleveleys
Lancashire, UK
FY5 4QD
Telephone: + 44 (0) 1253 897700
Fax: + 44 (0) 1253 897701
E-Mail (competent person) RAPS@victrex.com
- 1.4.2 Only Representative details**
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Dlugosza 67,
43-188 Orzesze,
Poland
Telephone: +48 501168430
E-Mail (competent person) pawelskiba@stewardshipsolutions.eu
- 1.4.3 Regional Importer Address**
See section 16 for regional importer / supplier information
- 1.5 Emergency telephone number**
Emergency Phone No. + 44 (0) 1253 897754 - UK
+(49) 6192 964 900 - Europe
+(1) 484 342 6001 - USA
Hours of operation 09:00 – 17:00 (Monday – Friday)

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Regulation (EC) No. 1272/2008 (CLP).

H318: Causes serious eye damage.

2.2 Label elements (GHS)

GHS Product Identifier

According to Regulation (EC) No. 1272/2008 (CLP).

Hazard pictogram(s)

VICOTE™ Dispersion



Signal word(s)

DANGER.

Hazard statement(s)

Causes serious eye damage.

Precautionary statement(s)

Wear protective gloves/protective clothing/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

2.3 Other hazards

Not classified as PBT or vPvB.

PEEK polymer does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Not explosive, see section 9.2 below.

2.4 Additional Information

None.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Dispersion grades are based on Polyetheretherketone (PEEK) polymer (CAS No. 29658-26-2 or 31694-16-3).

Contains Polytetrafluoroethylene (PTFE) polymer (CAS No. 9002-84-0) and / or PFA polymer (CAS No. 26655-00-5) as an additive.

Classification according to Regulation EC No. 1272/2008 [CLP]:

Hazardous ingredient(s)	%W/V	CAS No	EC No	REACH Registration No.	Hazard statement(s)
Docusate Sodium	<6%	577-11-7	209-406-4	01-2119491296-29-0000	H315/H318
Alcohol	<1%	64-17-5	200-578-6	None	H225
Amino ether	<1%	110-91-8	203-815-1	None	H226/H302/H312/ H314/H332
2-(2-butoxyethoxy)ethanol	<1%	112-34-5	203-961-6	01-2119475104-44-0000	H319

The full composition of the product is confidential.

3.2 Additional Information

For full text of H/P phrases see section 16.

SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

Inhalation

Remove to fresh air immediately. If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Obtain immediate medical attention.

Skin Contact

After contact with skin, wash immediately with plenty of water. Remove contaminated clothing and wash all affected areas with plenty of water.

Eye Contact

Flush eyes with water for at least 2 minutes while holding eyelids open.

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

4.2 Most important symptoms and effects, both acute and delayed

Unlikely to be required but if necessary treat symptomatically.

4.3 Indication of any immediate medical attention and special treatment needed

Unlikely to be required but if necessary treat symptomatically.



SECTION 5: FIRE-FIGHTING MEASURES

- 5.1 Extinguishing media**
Suitable Extinguishing Media In case of fire, use water spray, foam, dry powder or CO2 for extinction.
Unsuitable Extinguishing Media None.
- 5.2 Special hazards arising from the substance or mixture** In case of fire the following can develop: Oxides of carbon.
- 5.3 Advice for fire-fighters** A self contained breathing apparatus and suitable protective clothing should be worn in fire conditions.
- 5.4 Other** Dispose of contaminated extinction water according to official regulations.

SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures** Avoid inhalation and contact with eyes or skin. Ensure adequate ventilation to remove vapours, fumes, dust etc.
- 6.2 Environmental precautions** Avoid release to the environment. Prevent surface and ground water infiltration, as well as ground penetration.
- 6.3 Methods and material for containment and cleaning up** Cover spills with inert absorbent material. Sweep up and shovel into waste drums or plastic bags.
- 6.4 Reference to other sections** Refer to Section 13 for disposal considerations and Section 8 for Personal Protection.
- 6.5 Additional Information** None.

SECTION 7: HANDLING AND STORAGE

- 7.1 Precautions for safe handling** Do not get in eyes. Avoid inhalation and contact with eyes or skin. Use adequate ventilation to remove vapours (fumes, dust etc). Wash thoroughly after handling.
- 7.2 Conditions for safe storage, including any incompatibilities**
Storage Temperature Keep away from naked flames and hot surfaces. Keep container tightly closed and dry.
Storage Life Store at room temperature.
Incompatible materials 1 Year from opening
None known
- 7.3 Specific end use(s)** Coatings

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

- 8.1 Control parameters** Ensure adequate ventilation.
- 8.1.1 Occupational exposure limits**

SUBSTANCE.	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m ³)	STEL (ppm)	STEL (mg/m ³)	Note:
Dust. (general dust limit value)	-	-	10			Inhalable Dust
			4			Respirable Dust.

8.1.2 Biological limit value None

8.1.3 PNECs and DNELs

Derived No Effect Level (DNELs)

Surfactant

Industrial	Dermal	31.3	mg/kg/day	Long Term, Systemic effects
Industrial	Inhalation	44.1	mg/m ³	Long Term, Systemic effects
Professional	Dermal	18.8	mg/kg/day	Long Term, Systemic effects
Professional	Inhalation	13	mg/m ³	Long Term, Systemic effects
Professional	Oral	18.8	mg/kday	Long Term, Systemic effects

Predicted No Effect Concentration (PNECs)

Surfactant

Fresh water	0.0066	mg/L
Marine water	0.0007	mg/L
Intermittent water release	0.066	mg/L
Sedimentation	0.653	mg/kg
Soil	0.138	mg/kg
STP	122	mg/L

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Local Exhaust Ventilation at the workplace or on the processing machines required.

8.2.2 Personal protection equipment

Eye/face protection



Eye protection with side protection (EN 166).
Avoid contact with eyes. A washing facility/water for eye and skin cleaning purposes should be present.

Skin protection (Hand protection/ Other)



Impervious Gloves (EN 374). Plastic or synthetic rubber gloves.
Additional information on hand protection – No tests have been performed.

Respiratory protection



Respiratory protection is required for working places not sufficiently ventilated and during the spraying processing.

8.2.3 Environmental Exposure Controls

No special requirements.



SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Liquid
Colour.	Grade(s): F805; F808; F809; F815 (White); F807BLK; F810BLK (Black)
Odour	Odourless
Odour threshold (ppm)	Not known
pH (Value)	Not known
Melting point (°C)	343°C (Dry product)
Boiling point/boiling range (°C):	Not known.
Flash point (°C)	Not known.
Evaporation rate	Not known.
Flammability (solid, gas)	Not Known.
Explosive limit ranges	Not known
Vapour pressure (Pascal)	Not known
Vapour density (Air=1)	Not known
Bulk Density (g/ml)	Not known
Solubility (Water)	Not known
Solubility (Other)	Not known
Partition coefficient (n-Octanol/water)	Not known
Auto ignition point (°C)	595°C
Decomposition temperature (°C)	Not known
Viscosity (mPa. s)	Not known
Kinematic viscosity (mm ² /s)	Not applicable
Particle characteristics	Not applicable

No 'Nanoparticles' or 'Nanomaterial' substances (per the definition in EU Commission Recommendation 2022/3689/EU) have been generated in the manufacturing process, nor intentionally added to the Victrex grades detailed above.

9.2 Other information

None

9.2.1 Information with regard to physical hazard classes

Explosives

Not explosive

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity	Stable under normal conditions.
10.2 Chemical stability	Stable under normal conditions.
10.3 Possibility of hazardous reactions	Not known.
10.4 Conditions to avoid	Stable under normal conditions. Electrostatic charge (dry product).
10.5 Incompatible materials	Concentrated Sulphuric acid
10.6 Hazardous Decomposition Product(s)	When glowing and during combustion, CO/CO ₂ is generated (oxides of carbon)



SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

11.1.1 Substances

Acute toxicity

Ingestion

Not classified.

Inhalation

Not classified.

Skin Contact

Not classified.

Eye Contact

Not classified.

skin corrosion/irritation

Not classified.

Serious eye damage/irritation

Causes serious eye damage.

respiratory or skin sensitization

Not classified.

Germ cell mutagenicity

Not classified.

Carcinogenicity

Not classified.

Reproductive toxicity

Not classified.

STOT - single exposure

Not classified.

STOT - repeated exposure

Not classified.

Aspiration hazard

Not classified.

11.1.2 Mixtures

Acute toxicity

Ingestion

Not classified.

Inhalation

Not classified.

Skin Contact

Not classified.

Eye Contact

Not classified.

skin corrosion/irritation

Not classified.

Serious eye damage/irritation

Causes serious eye damage.

respiratory or skin sensitization

Not classified.

Germ cell mutagenicity

Not classified.

Carcinogenicity

Not classified.

Reproductive toxicity

Not classified.

STOT - single exposure

Not classified.

STOT - repeated exposure

Not classified.

Aspiration hazard

Not classified.

11.2 Information on other hazards

None

11.2.1 Endocrine disrupting properties

PEEK polymer does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

11.2.2 Other information

None



SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity	
Surfactant	
	Fish
	LC50 20-40mg/L Oncorhynchus mykiss(96h)
	LC50 37mg/L Lepomis macrochirus (96h)
	LC50 <24mg/L Oncorhynchus mykiss (96h)
	Water Flea
	EC50 36mg/L Daphnia magna (48h)
12.2 Persistence and degradability	Not determined.
12.3 Bioaccumulative potential	Not determined.
12.4 Mobility in soil	Not determined.
12.5 Results of PBT and vPvB assessment	Not classified as PBT or vPvB.
12.6 Endocrine disrupting properties	PEEK polymer does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher
12.7 Other adverse effects	None anticipated

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods	Disposal should be in accordance with local, regional, state or national legislation.
13.2 Additional Information	None

SECTION 14: TRANSPORT INFORMATION

14.1 Land transport (ADR/RID)	
UN number	Not classified according to the United Nations 'Recommendations on the Transport of Dangerous Goods'.
Proper Shipping Name	
14.2 Sea transport (IMDG)	
UN number	
Proper Shipping Name	
14.3 Air transport (ICAO/IATA)	
UN number	
Proper Shipping Name	
14.4 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Label According to (EC) No 1272/2008
Hazard pictogram(s)



Hazard statement(s)

Causes serious eye damage.

Precautionary statement(s)

Wear protective gloves/protective clothing/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

15.1.1 EU regulations

Authorisations and/or restrictions on use

2-(2-butoxyethoxy)ethanol

CAS No. 112-34-5; EC No. 203-961-6.

REACH Restriction (Annex XVII) - Shall not be placed on the market in concentrations equal to or greater than 3 % by weight.

15.1.2 National regulations

None

15.2 Chemical Safety Assessment

Not relevant for this material.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: Updated in line with Regulation (EU) 2020/878.

LEGEND

LTEL	Long Term Exposure Limit
STEL	Short Term Exposure Limit
STOT	Specific Target Organ Toxicity
DNEL	Derived No Effect Level
PNEL	Predicted No Effect Concentration

References: Workplace Exposure Limit (UK HSE EH40)

Hazard statement(s) and Precautionary statement(s):

H318: Causes serious eye damage.

H315: Causes skin irritation.

H225: Highly flammable liquid and vapour.



H226: Flammable liquid and vapour.
H302: Harmful if swallowed.
H312: Harmful in contact with skin.
H314: Causes severe skin burns and eye damage.
H332: Harmful if inhaled.
H319: Causes serious eye irritation

Precautionary statement(s)

P280: Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: Immediately call a POISON CENTER or doctor/physician.

Training advice: www.victrex.com

Additional Information

Manufactured in the UK by Victrex Manufacturing Ltd, under a Quality System approved to ISO 9001.

Additional information on the properties, processing and application of VICTREX polymers is available at www.victrex.com.
These details refer to the product as it is delivered.

The statements made here should describe the product with regard to the necessary safety precautions – they are not meant to guarantee definite characteristics – but they are based on our present up-to-date knowledge.

Regional Importer Addresses

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[Victrex Global Sites](#)

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