



# VICTREX™ PEEK POLYMER 150FC30

## General Information

### Product Description

High performance thermoplastic material, 30% reinforced with carbon fibre / graphite / PTFE PolyEtherEtherKetone (PEEK), semi crystalline, granules for injection moulding, easy flow, colour black.

Tribological applications with thin cross sections or long flow lengths for high strength. Excellent wear resistance, very low coefficient of friction, low coefficient of thermal expansion. Chemically resistant to aggressive environments.

## Material Properties

Physical	Nominal Value	Unit	Test Method
Density (Crystalline)	1.45	g/cm <sup>3</sup>	ISO 1183
Spiral Flow <sup>1</sup>	13.0	cm	Internal Method
Molding Shrinkage <sup>2</sup>			ISO 294-4
Across Flow	0.70	%	
Flow	0.20	%	
Water Absorption (Saturation, 23°C)	0.30	%	ISO 62
Water Absorption Saturation (100°C)	0.45	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	13500	MPa	ISO 527-1
Tensile Stress			ISO 527-2
Break, 23°C	160	MPa	
Break, 125°C	100	MPa	
Break, 175°C	65.0	MPa	
Break, 225°C	50.0	MPa	
Break, 275°C	35.0	MPa	
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2
Flexural Modulus (23°C)	12000	MPa	ISO 178
Flexural Stress			ISO 178
23°C	230	MPa	
125°C	160	MPa	
175°C	80.0	MPa	
275°C	45.0	MPa	
Compressive Stress			ISO 604
23°C	170	MPa	
120°C	110	MPa	
200°C	45.0	MPa	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	30.0	kJ/m <sup>2</sup>	ISO 179/1U
Notched Izod Impact Strength (23°C)	5.0	kJ/m <sup>2</sup>	ISO 180/A
Unnotched Izod Impact Strength (23°C)	30.0	kJ/m <sup>2</sup>	ISO 180
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 23°C)	83.0		ISO 868

# VICTREX™ PEEK POLYMER 150FC30

<b>Thermal</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Deflection Temperature Under Load 1.8 MPa, Unannealed	315	°C	ISO 75-2/Af
Glass Transition Temperature			ISO 11357-2
Onset	143	°C	
Midpoint	147	°C	
Melting Temperature	343	°C	ISO 11357-3
CLTE - Flow			ISO 11359-2
< 143°C	12	ppm/K	
> 143°C	15	ppm/K	
CLTE - Average			ISO 11359-2
< 143°C	45	ppm/K	
> 143°C	110	ppm/K	
Thermal Conductivity			ISO 22007-4
23°C <sup>3</sup>	0.85	W/m/K	
23°C <sup>4</sup>	1.7	W/m/K	
RTI Imp	180	°C	UL 746B
RTI Str	240	°C	UL 746B
<b>Electrical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Volume Resistivity <sup>5</sup> (23°C)	1.0E+8	ohms·cm	IEC 60093
<b>Flammability</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Glow Wire Flammability Index (2.0 mm)	960	°C	IEC 60695-2-12
<b>Fill Analysis</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Melt Viscosity (400°C)	275	Pa·s	ISO 11443

## Typical Processing Information

<b>Injection</b>	<b>Nominal Value</b>	<b>Unit</b>
Drying Temperature	120 to 150	°C
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Hopper Temperature	< 100	°C
Rear Temperature	360	°C
Middle Temperature	365 to 370	°C
Front Temperature	375	°C
Nozzle Temperature	380	°C
Mould Temperature	170 to 200	°C

# VICTREX™ PEEK POLYMER 150FC30

---

## Injection Notes

---

Drying Temperature / Time: 150°C / 3h or 120°C / 5h (residual moisture <0.02%)

Runner: Die / nozzle >3mm, manifold >3.5mm

Gate: >2mm or 0.5 x part thickness

Important notes:

1) Processing conditions quoted in our datasheets are typical of those used in our processing laboratories

- Data for mould shrinkage should be used for material comparison. Actual mould shrinkage values are highly dependent on part geometry, mould configuration, and processing conditions.
- Mould shrinkage differs for along flow and across flow directions. "Along flow" direction is taken as the direction the molten material is travelling when it exits the gate and enters the mould.
- Mould shrinkage is expressed as a percent change in dimension of a specimen in relation to mould dimensions.

2) Data are generated in accordance with prevailing national, international and internal standards, and should be used for material comparison.

Actual property values are highly dependent on part geometry, mould configuration and processing conditions. Properties may also differ for along flow and across flow directions.

Detailed data available on our website [www.victrex.com](http://www.victrex.com) or upon request.

## Notes

---

<sup>1</sup> Mould Temperature: 180°C, Melt Temperature: 380°C, 1.00 mm

---

<sup>2</sup> 380°C nozzle, 180°C tool

---

<sup>3</sup> Average

---

<sup>4</sup> Along flow

---

<sup>5</sup> 1V

**Revision Date: March 2026**

This information is provided "as is". It is not intended to amount to advice. Use of the product is at the customer's/user's risk. It is the customer's/user's responsibility to thoroughly test the product in each specific application to determine its performance, efficacy and safety for each end-use product, device or other application and compliance with applicable laws, regulations and standards. Mention of a product is no guarantee of availability. Victrex reserves the right to modify products, data sheets, specifications and packaging. **Victrex makes no warranties, express or implied (including, without limitation, any warranty of fitness for a particular purpose or of intellectual property non-infringement) and will not be liable for any loss or damage of any nature (however arising) in connection with customer's/user's use or reliance on this information, except for any liability which cannot be excluded or limited by law.** This document may be modified or retracted at any time without notice to the customer/user.

Victrex Manufacturing Limited (or another member of the Victrex group) is the owner or the licensee of all intellectual property rights in and to this document including the following trademarks, VICTREX, 450G, VICTREX AM, VICTREX CT, VICTREX FG, VICTREX HPG, VICTREX HT, VICTREX ST, VICTREX WG, APTIV, LMPAEK, VICOTE, TRIANGLE (Device). All rights are protected by intellectual property rights including copyright under relevant national and international intellectual property laws and treaties. All rights reserved. Copyright © Victrex Manufacturing Limited 2026.